



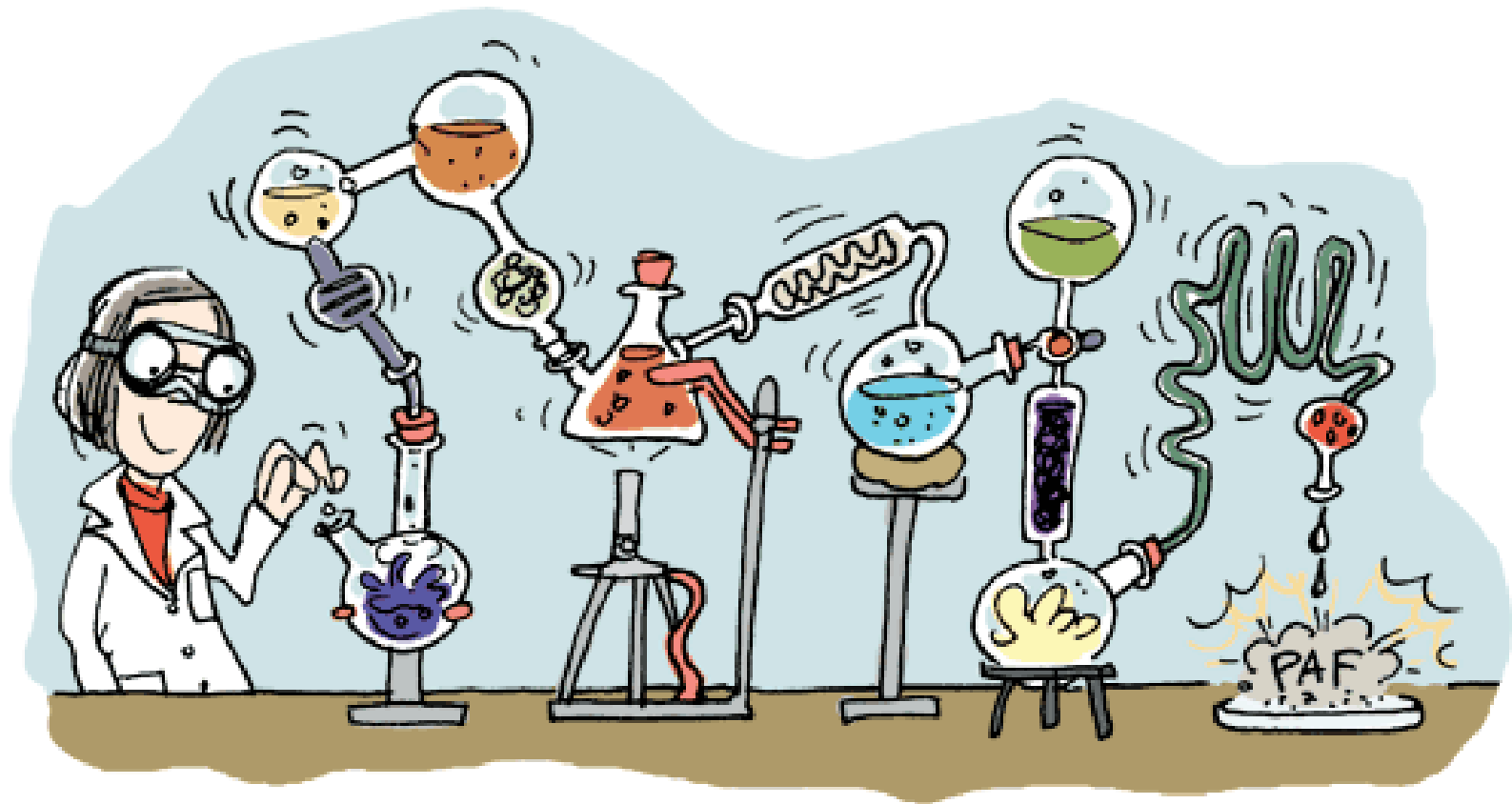
On-line analyses of mass transport using neutrons

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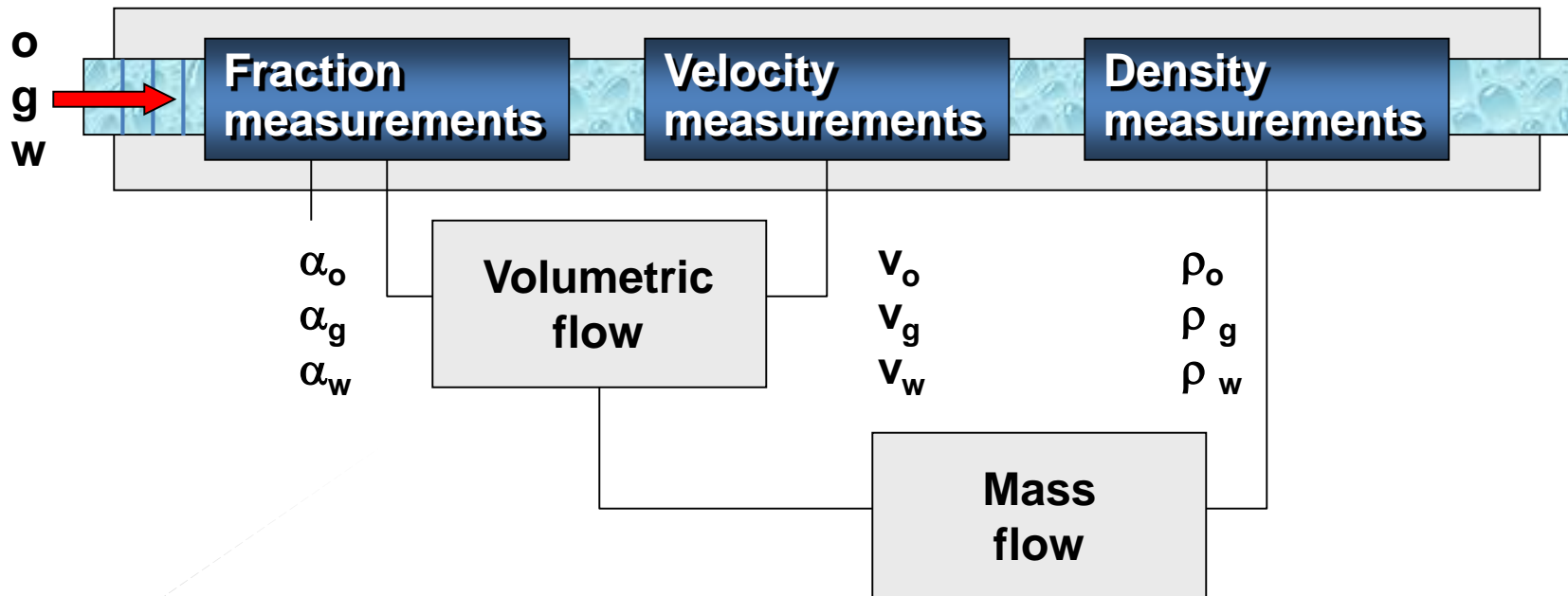
Content outline

- Nuclear methods in mass flow studies
- Neutron sources for production of short-lived radionuclides (for radiotracer synthesis)
- Neutron generator principle
- Small transportable neutron generators
- Examples of possible measurements of industrial mass flow by application of neutron generators
- Summing up

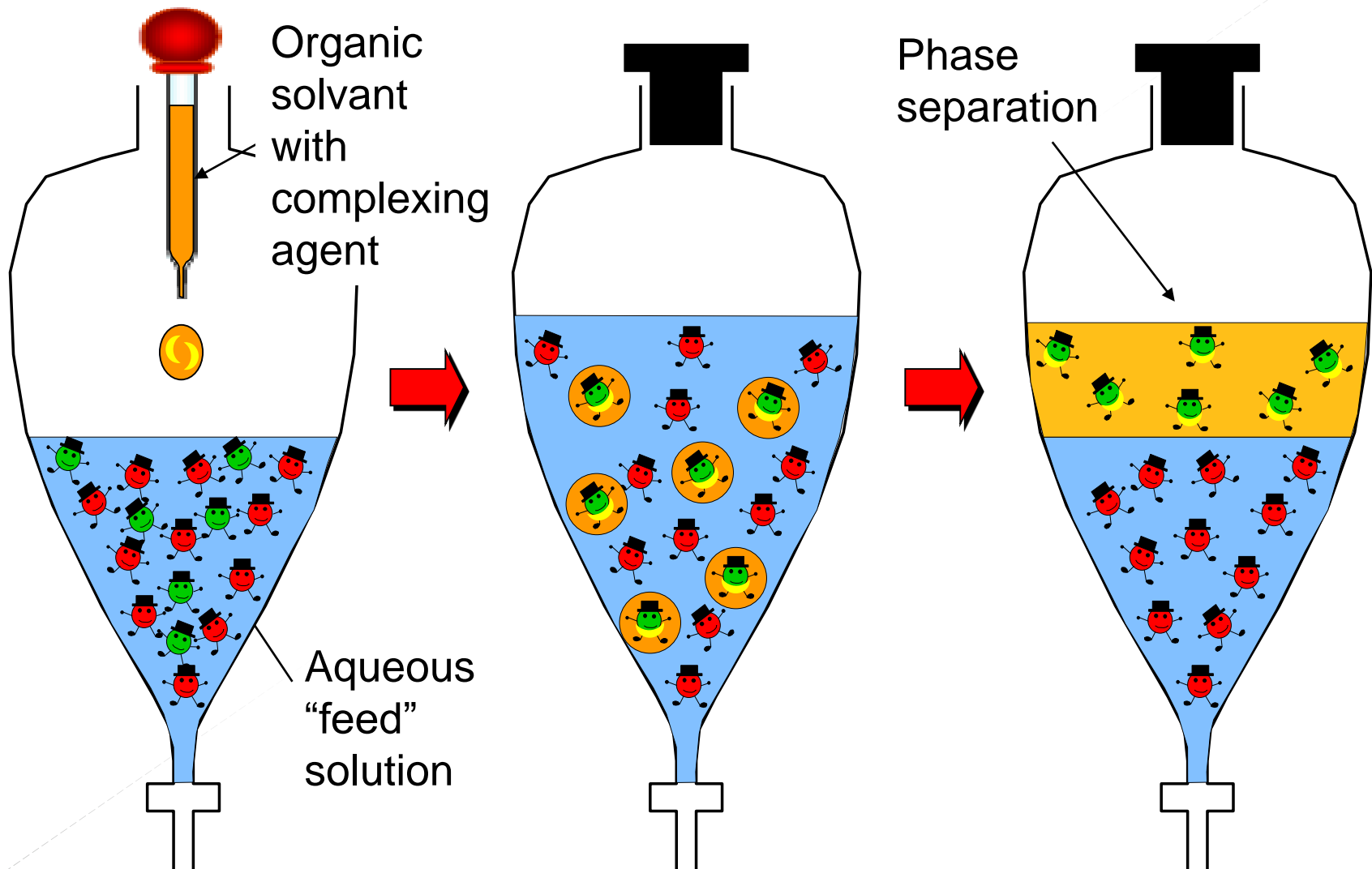
Hydrometallurgical separation techniques



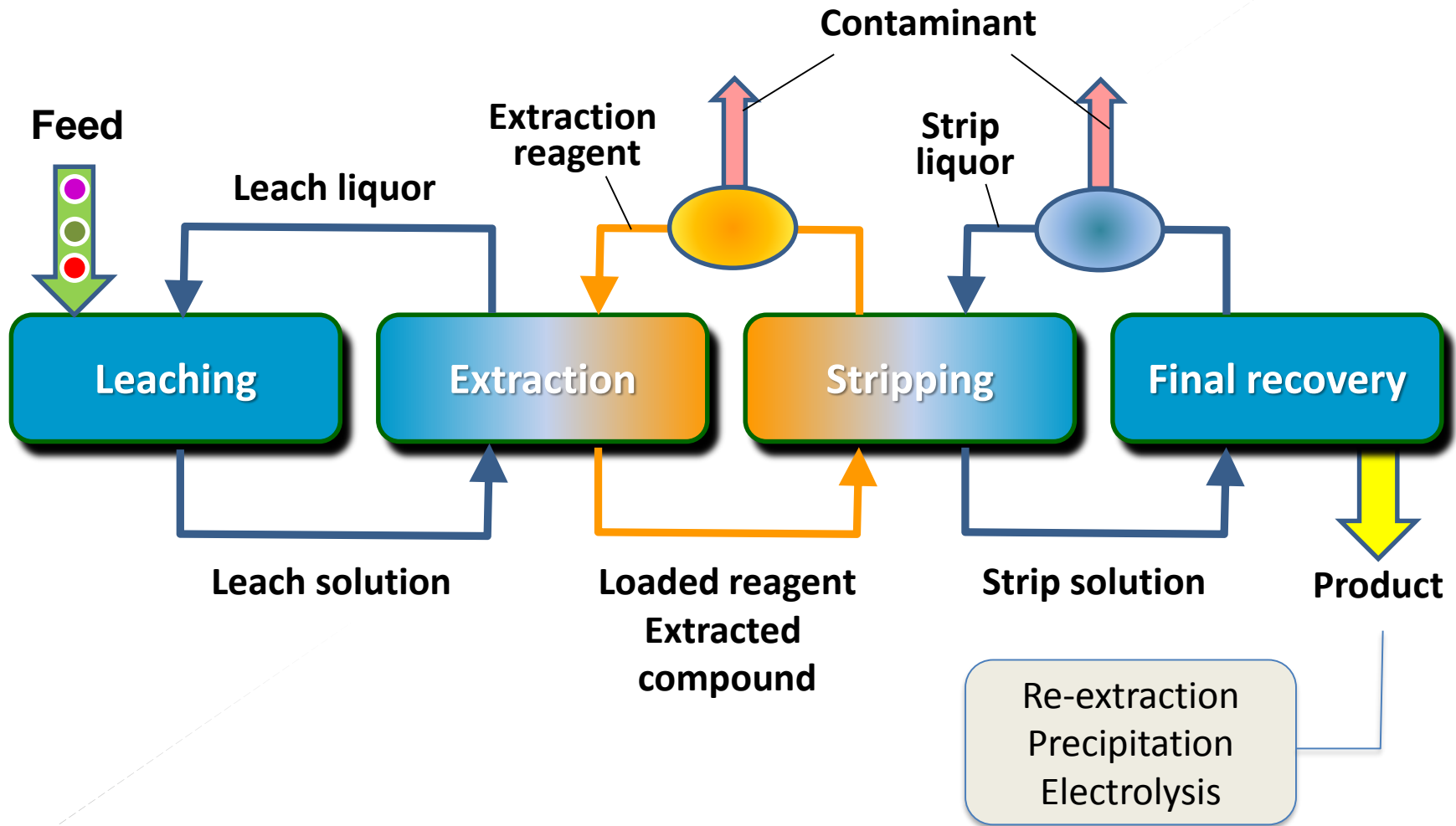
Typical components in multiphase meters



Liquid-liquid extraction

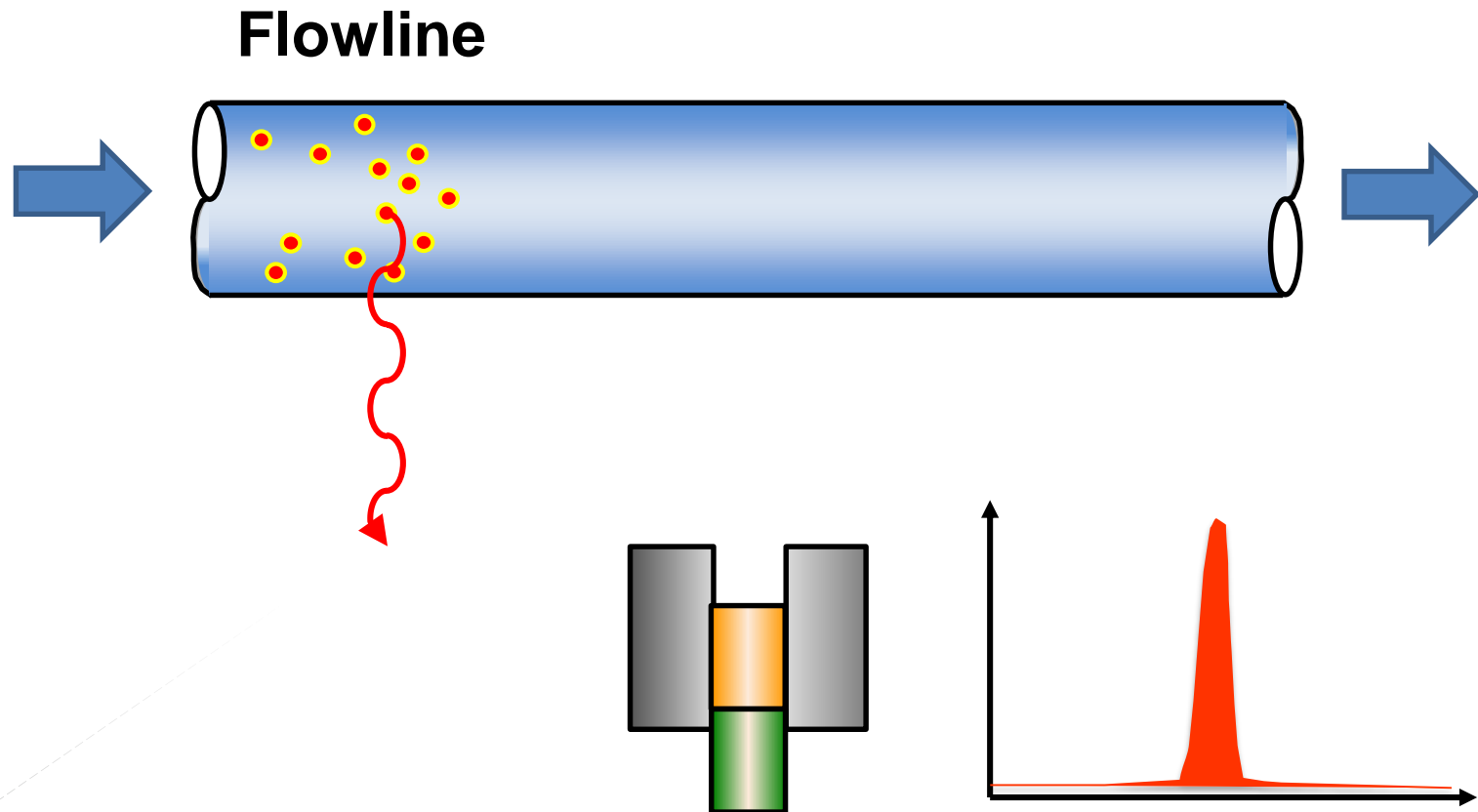


Hydro-metallurgy: Separation principle



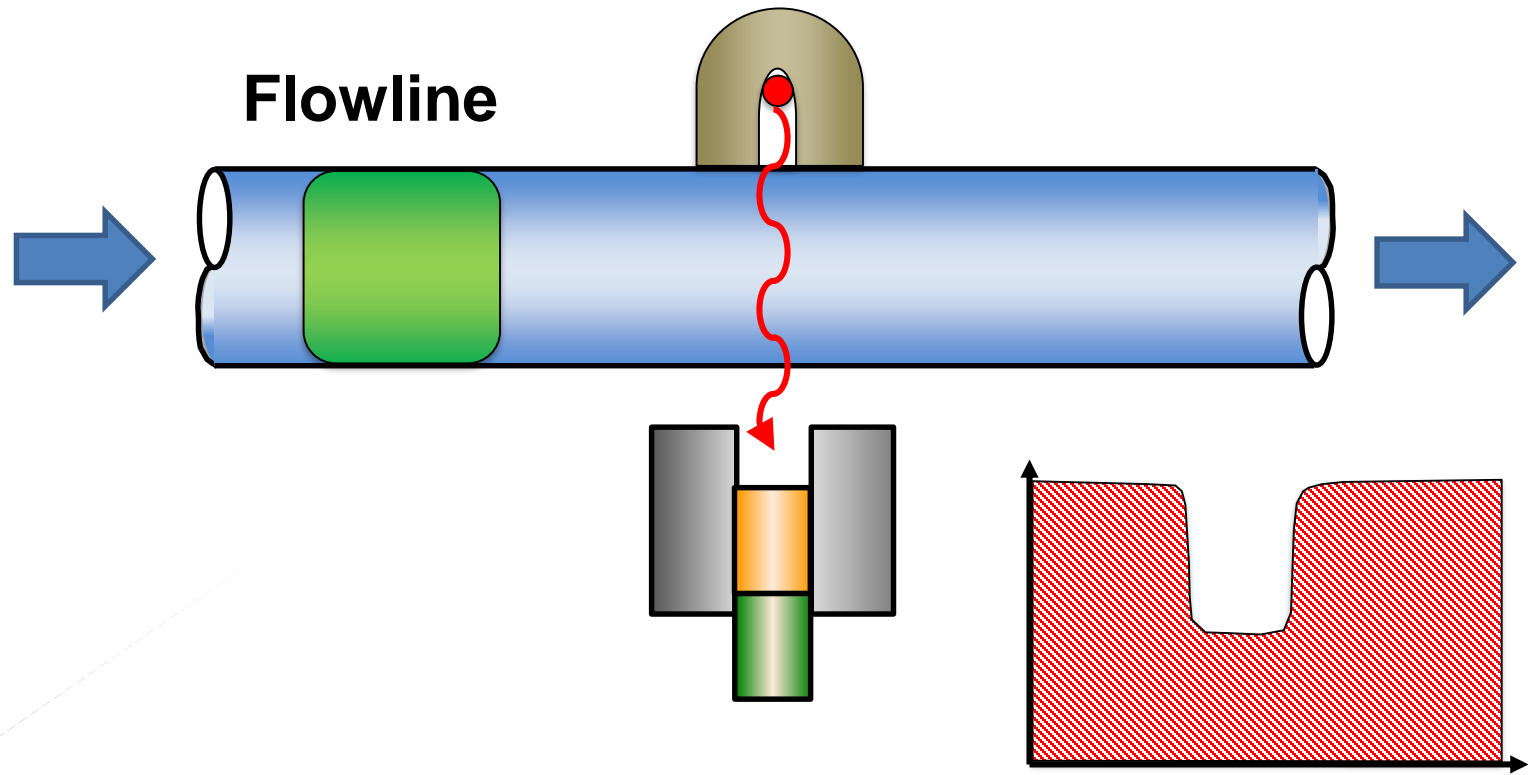
Nuclear-based radiation techniques

Gamma emission (short-lived radiotracer)



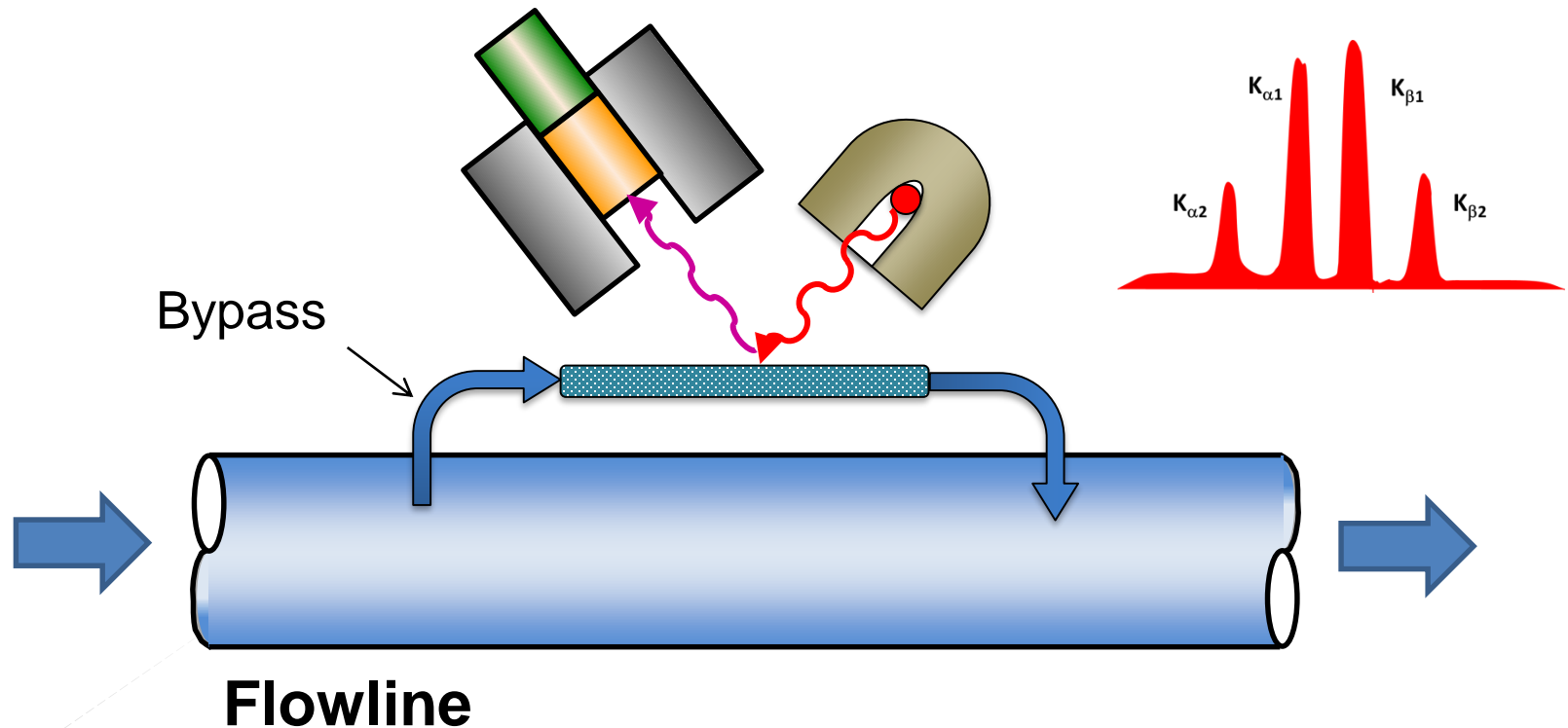
Nuclear-based radiation techniques

Gamma transmission (fixed source-detector)



Nuclear-based radiation techniques

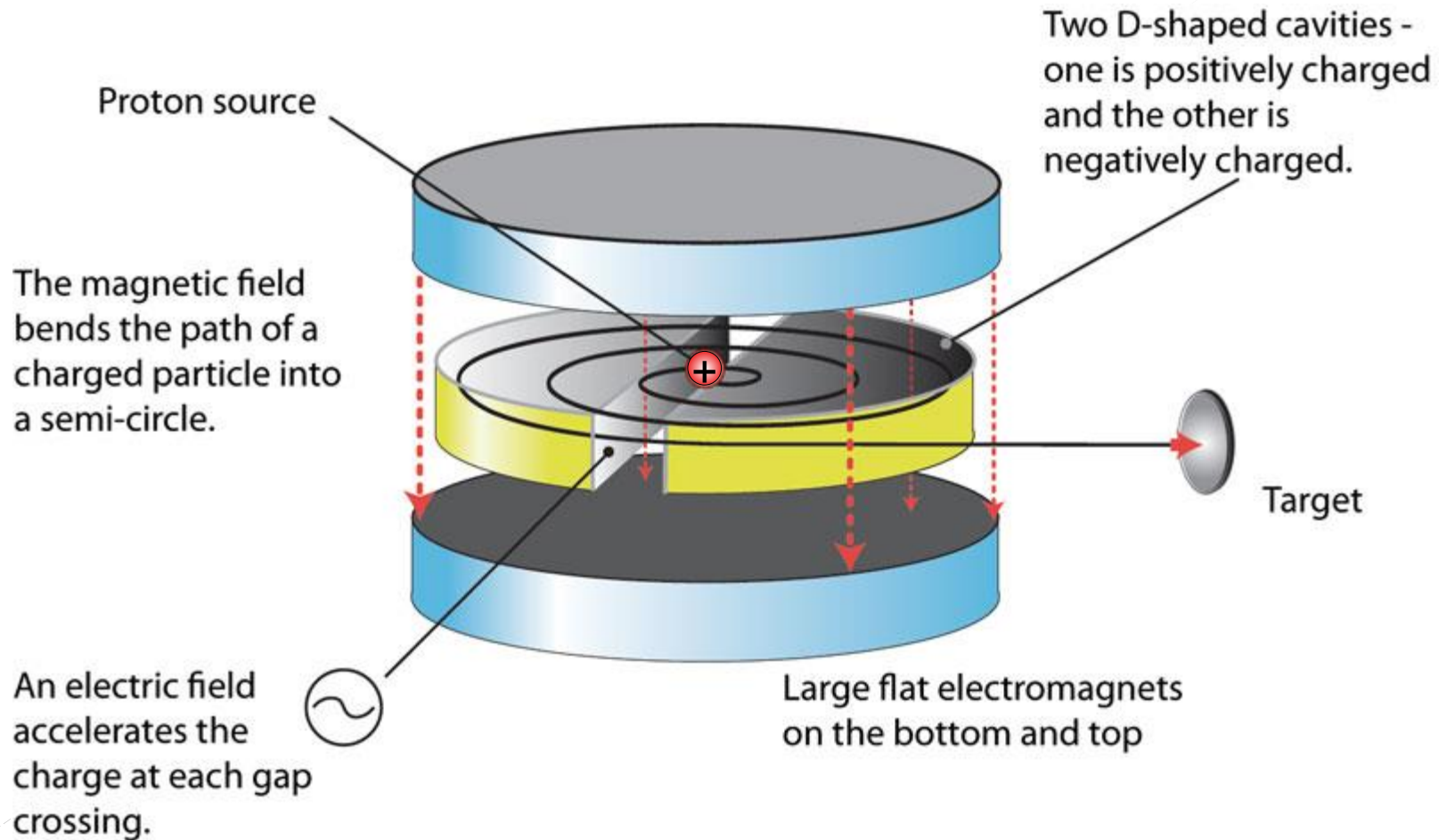
Gamma-induced x-ray emission



Production of radionuclides in a REACTOR



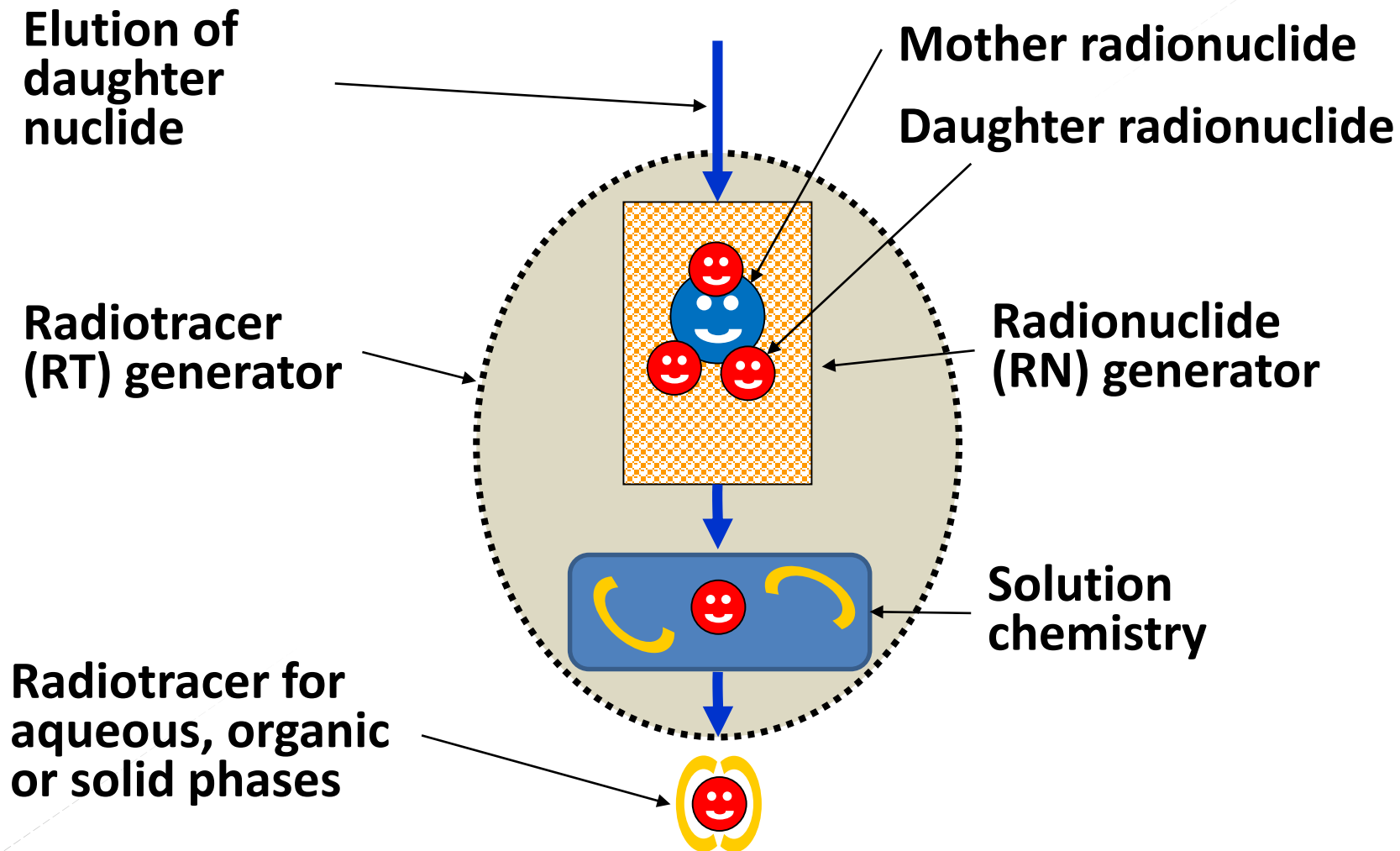
Production of radionuclides in a CYCLOTRON



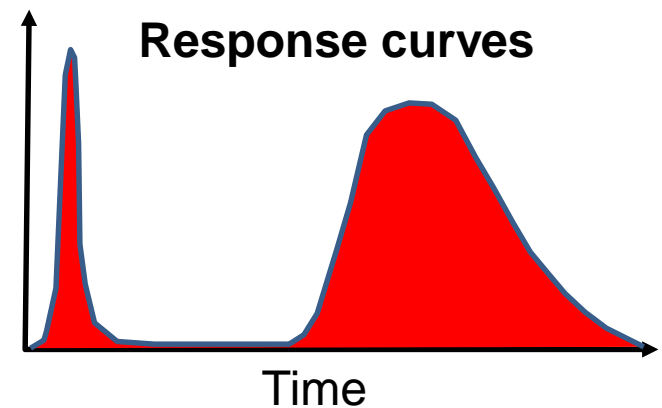
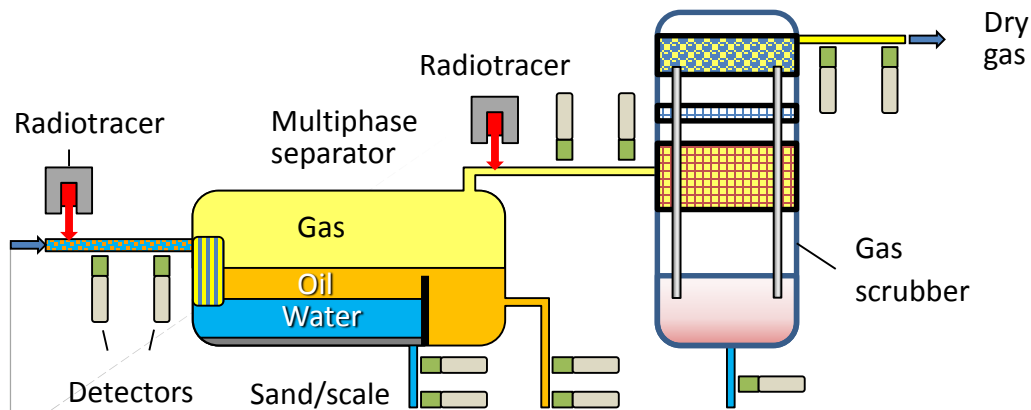
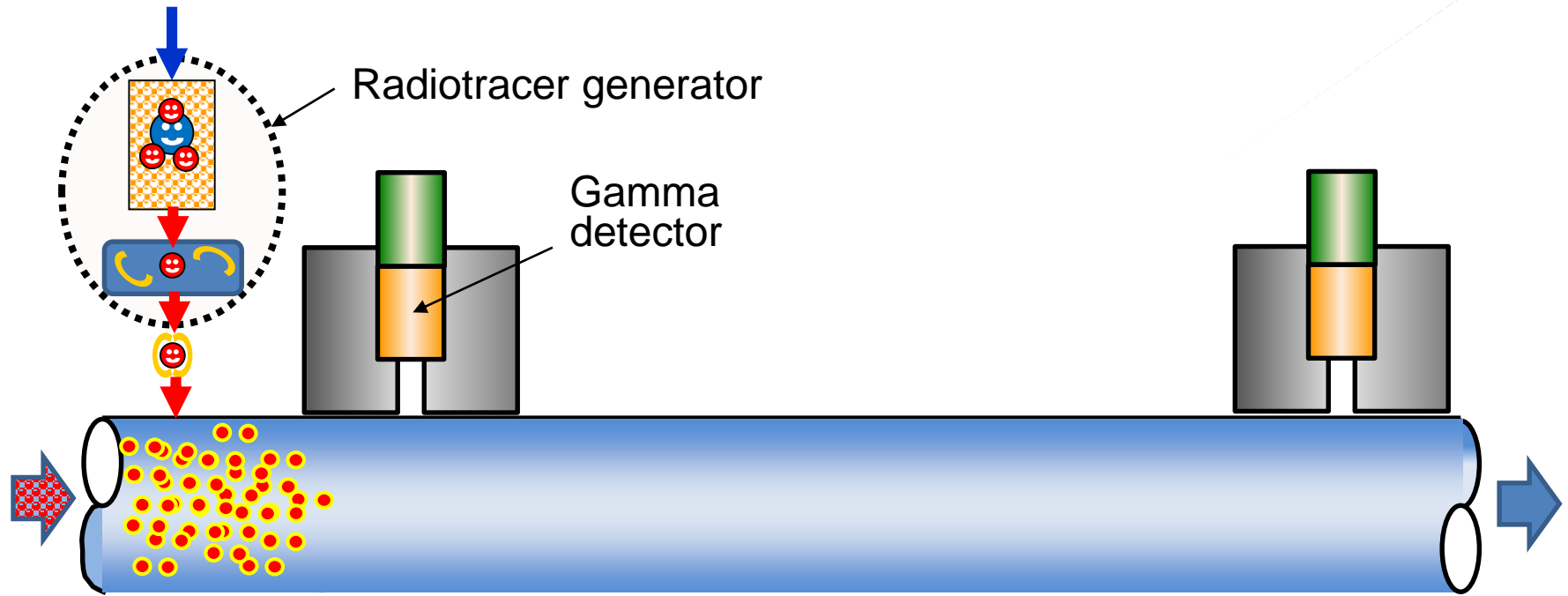
On demands....

- Short-lived radioactively labeled tracers for liquid and solid phases at remote locations
- How to generate short-lived radionuclides?
 - *Nuclear reactors - cannot be moved!*
 - *Particle accelerators – cannot be moved!*
 - *Isotopic/isotropic neutron sources – can be moved but not turned off!*
- Are there other solutions?

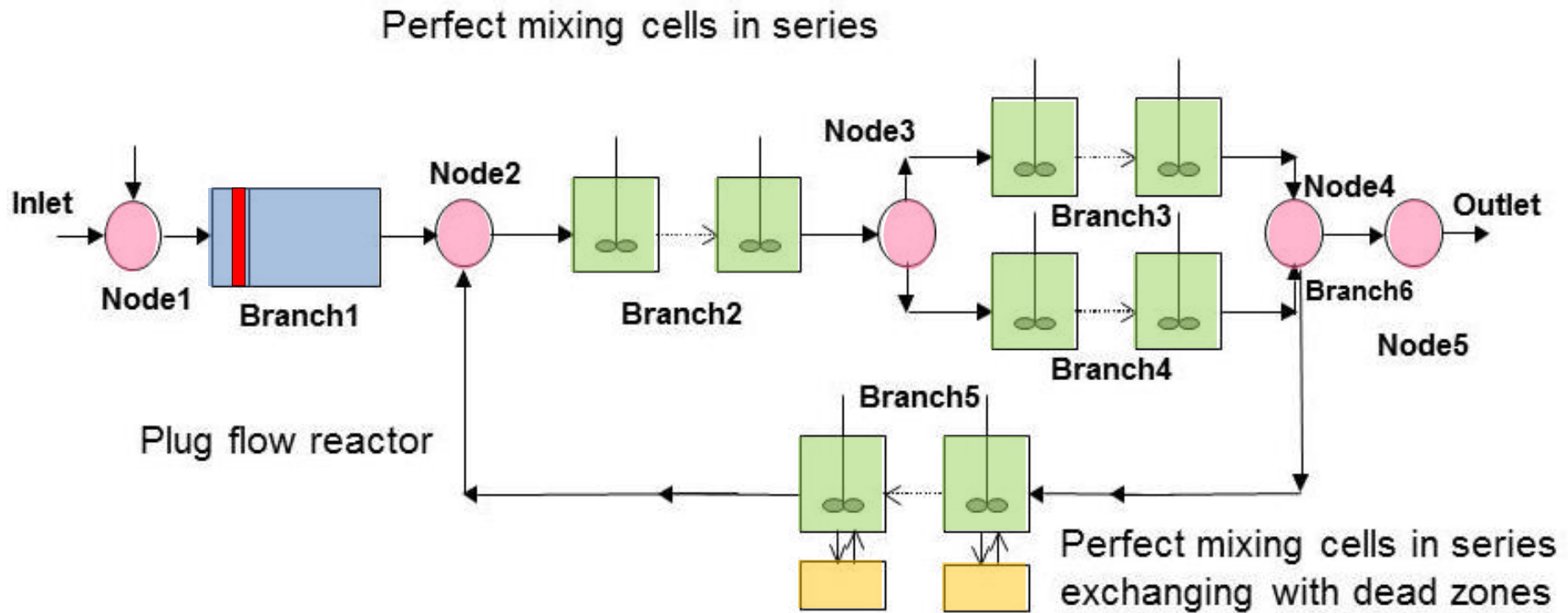
Radiotracer generator principle



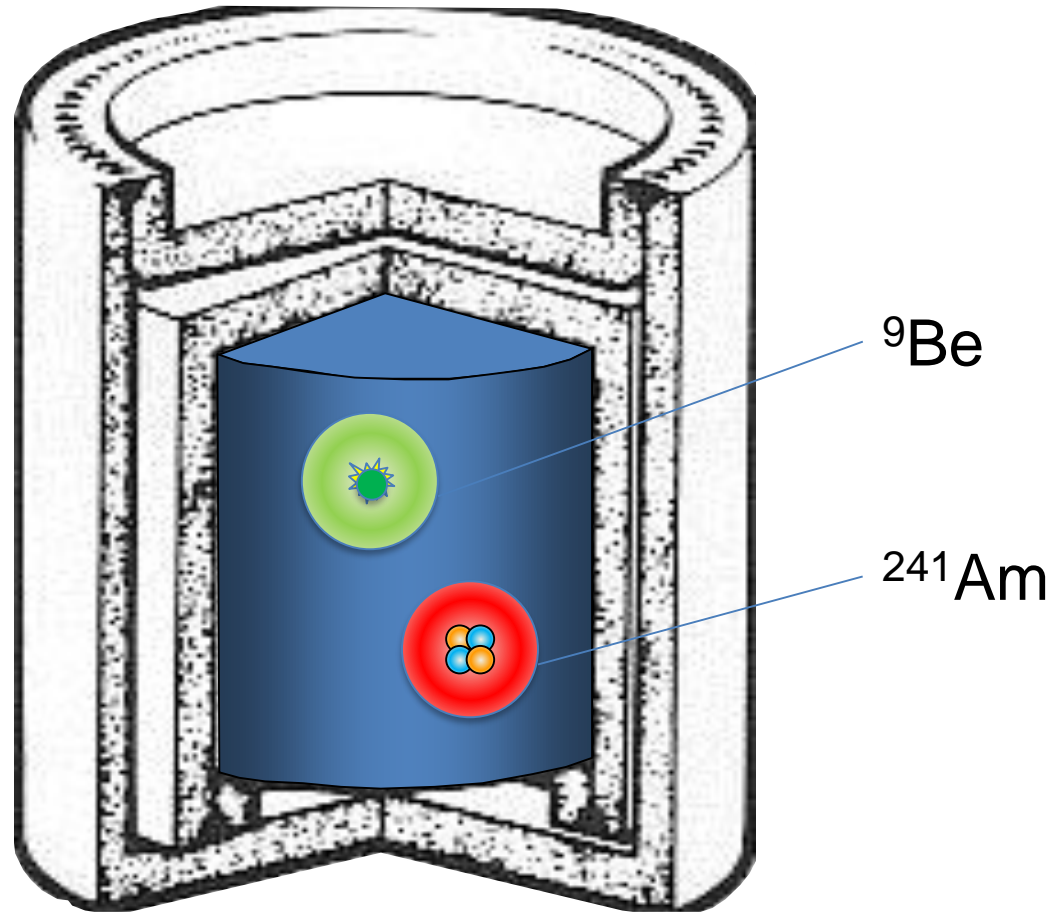
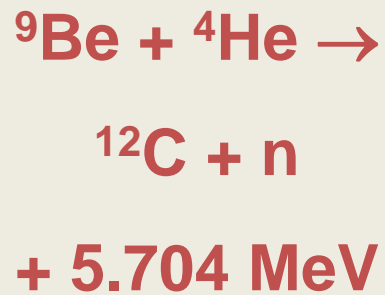
Mass transportation measurement – principle sketch



Example of complex flow structure derived by RTD measurements



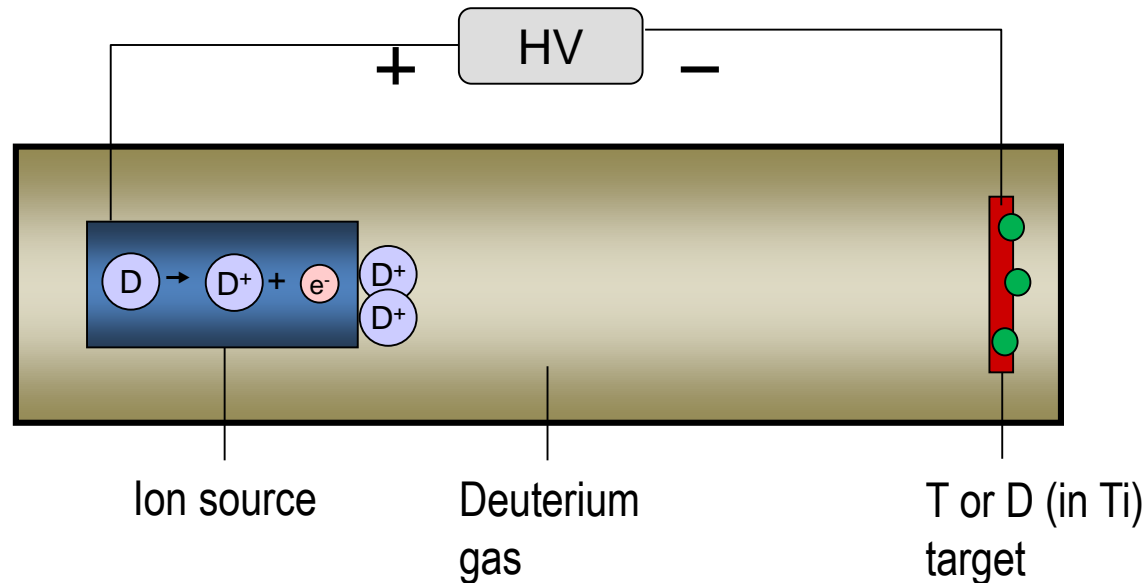
Application of Isotopic Neutron Sources



Principle of a neutron generator

Sealed-tube neutron generator:

The principle of a neutron generator is illustrated below:



Deuterium accelerated against tritium or deuterium gives the reactions:



QUARTZ
CHAMBER

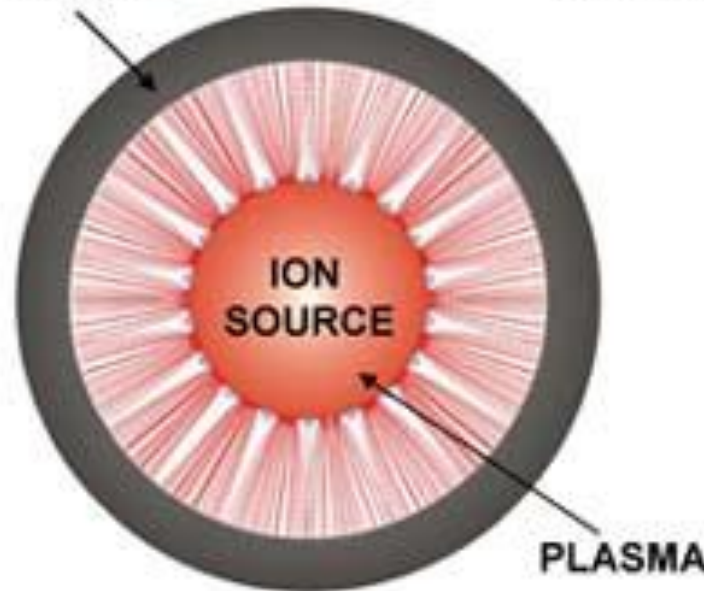
PLASMA
ELECTRODE

Sealed tube neutron generator

MAGNETS

TARGET

ANTENNA



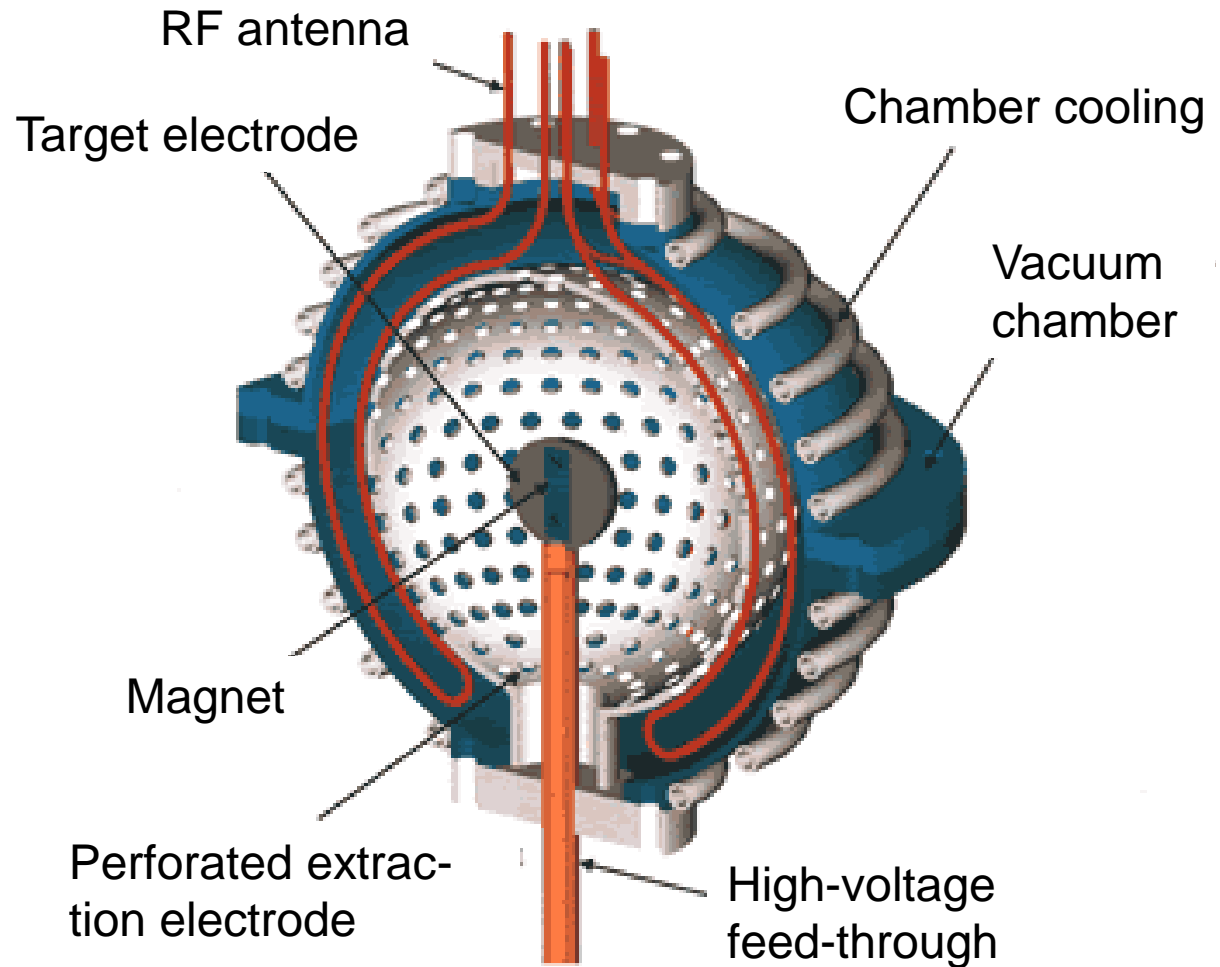
Berkeley design

Compact Spherical Neutron Generator,

IB-1675, Berkeley design

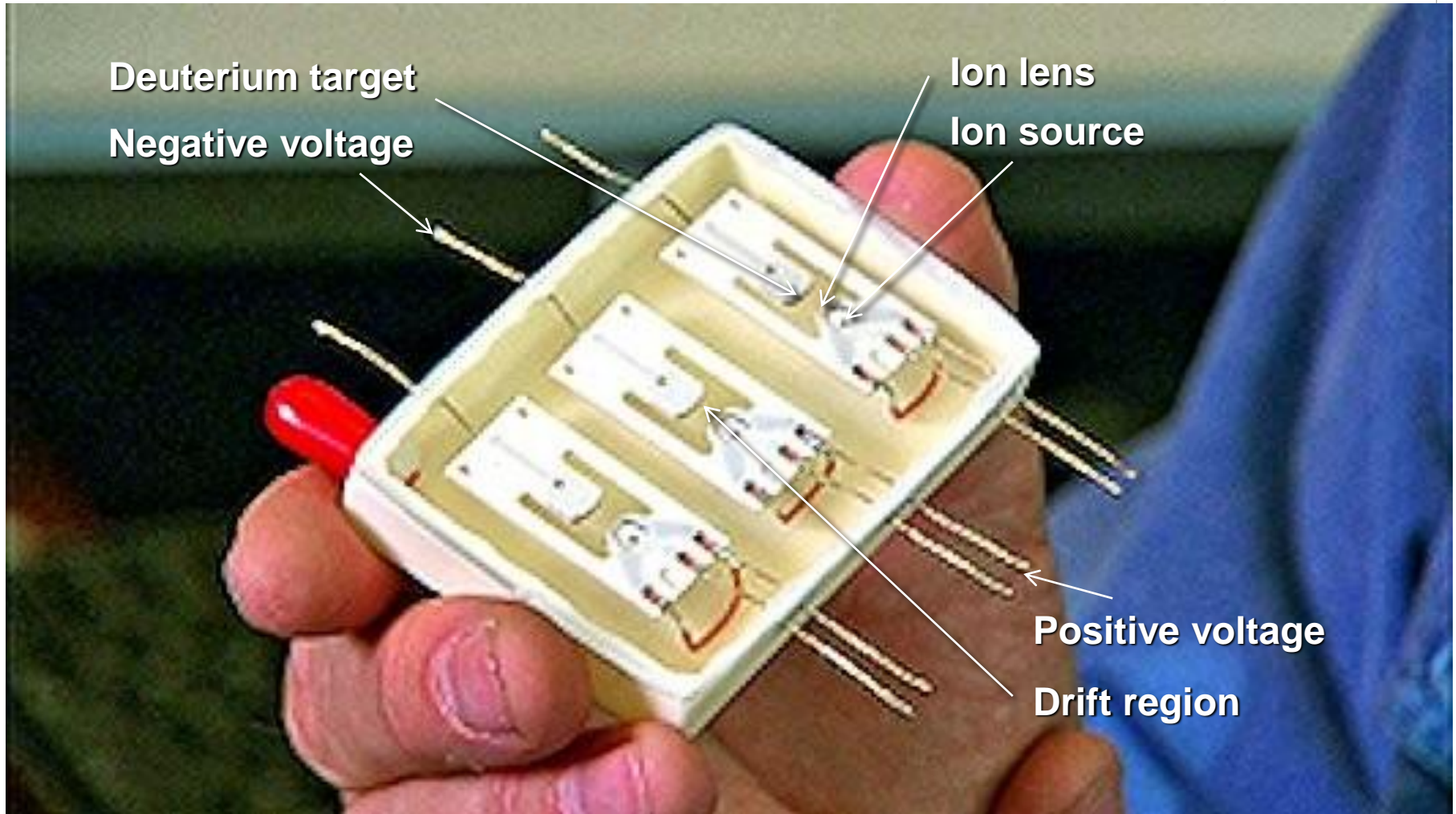
Advantages:

- High brightness
- Works like a point source
- High Flux
- High neutron field
- Safe D-D reactions



World's smallest neutron generator-

The Sandia Laboratories' Neutristor



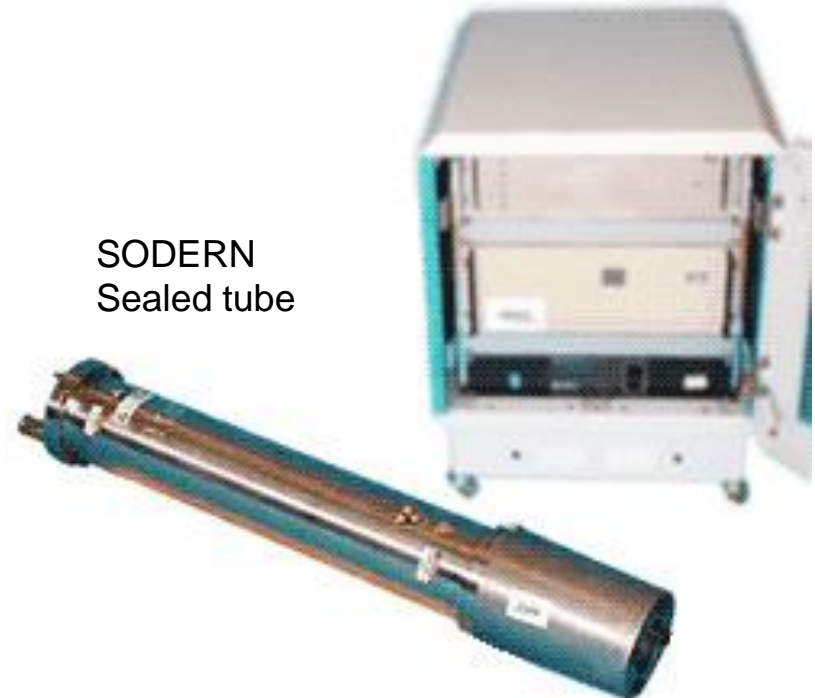
Neutron generators (D-D and D-T)



SODERN sealed tube

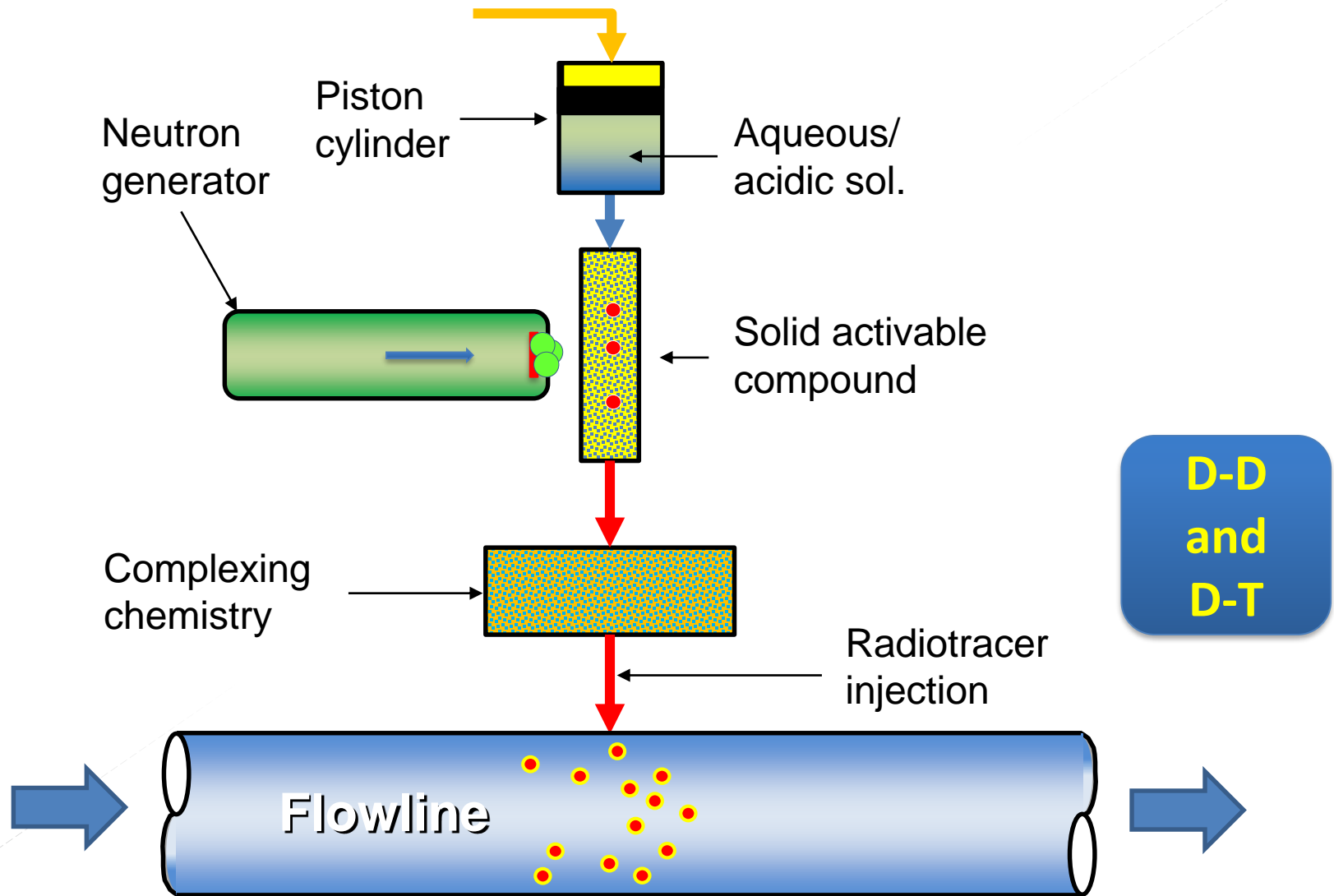
- Neutron Energy: 14 MeV (2.5 MeV for D-D)
- Neutron yield: up to $2 \cdot 10^8$ n/s ($2 \cdot 10^6$ n/s for D-D)
- Typical tube lifetime: 4000 working hours (for 10^8 n/s)

- Neutron Energy : 14 MeV (DT) or 2.5 MeV (DD)
- Neutron yield : up to 10^{10} n/s/4 π sr (DT) or 10^8 n/s/4 π sr (DD)
- Typical tube lifetime at $2 \cdot 10^9$ n/s/4 π sr (DT) : 4000 hour

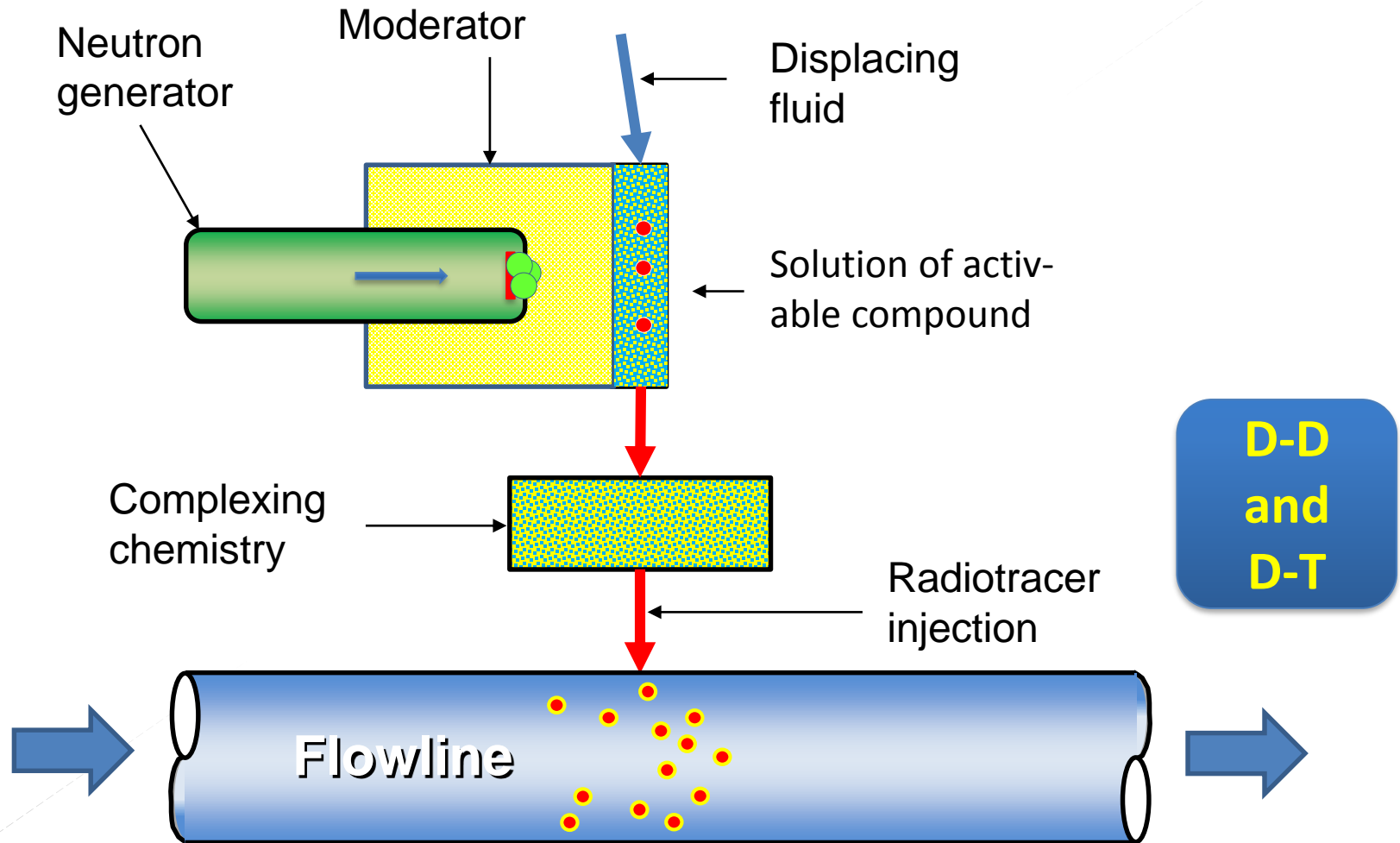


SODERN Sealed tube

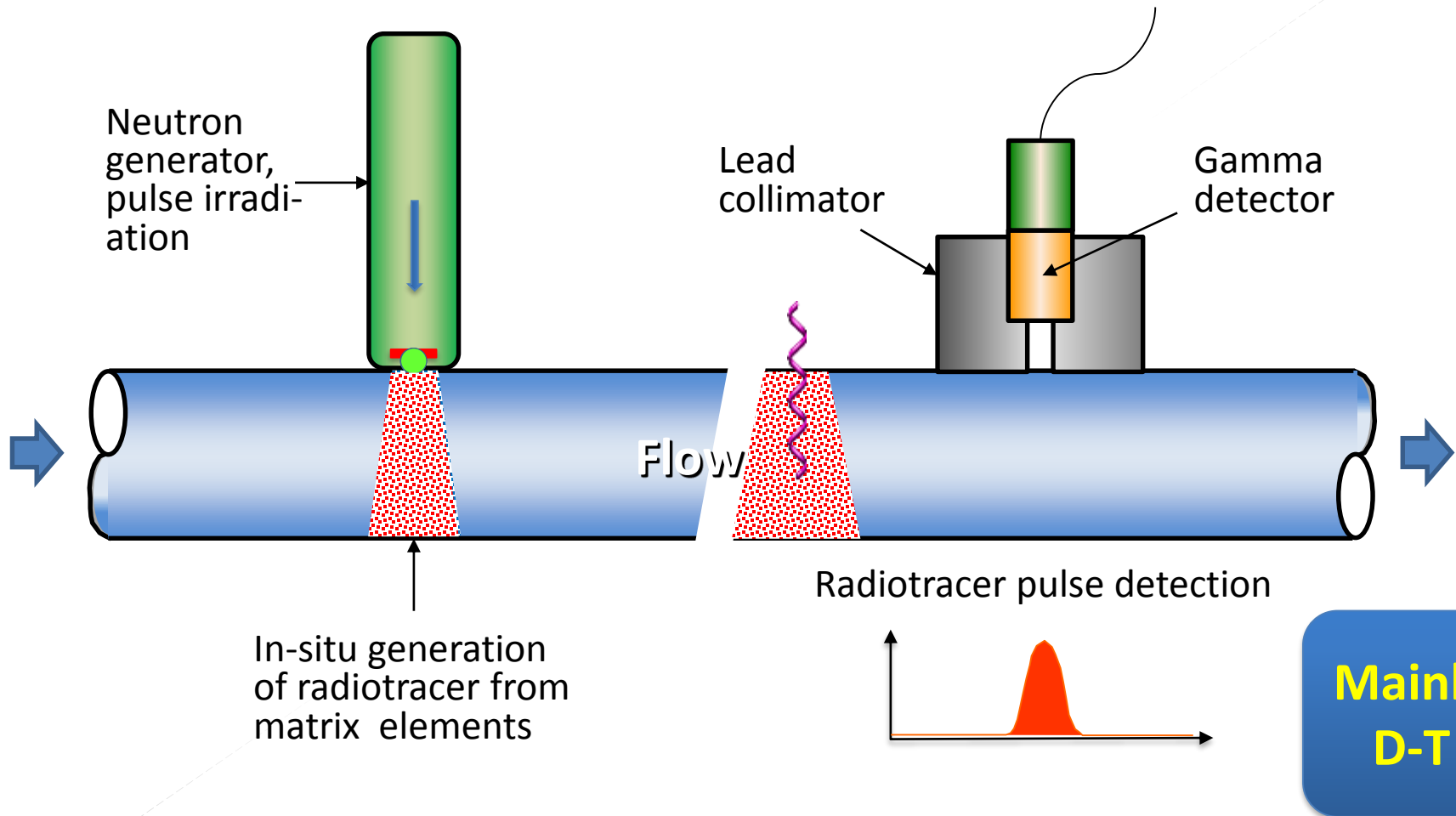
Off-line fast neutron activation – on-line mount.



Off-line thermal NA on-line mount.

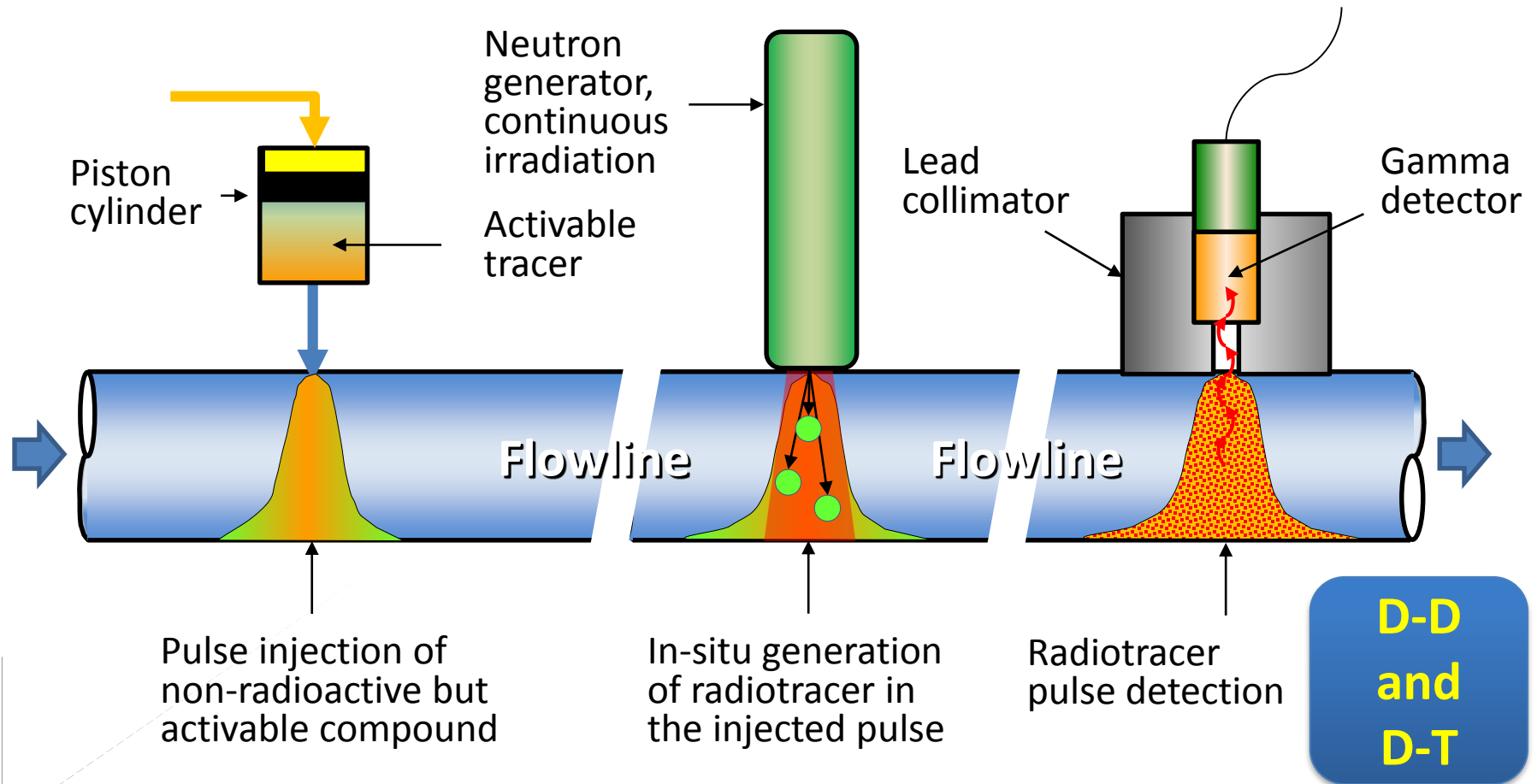


In-flow fast «pulse» NA – on-line mount.

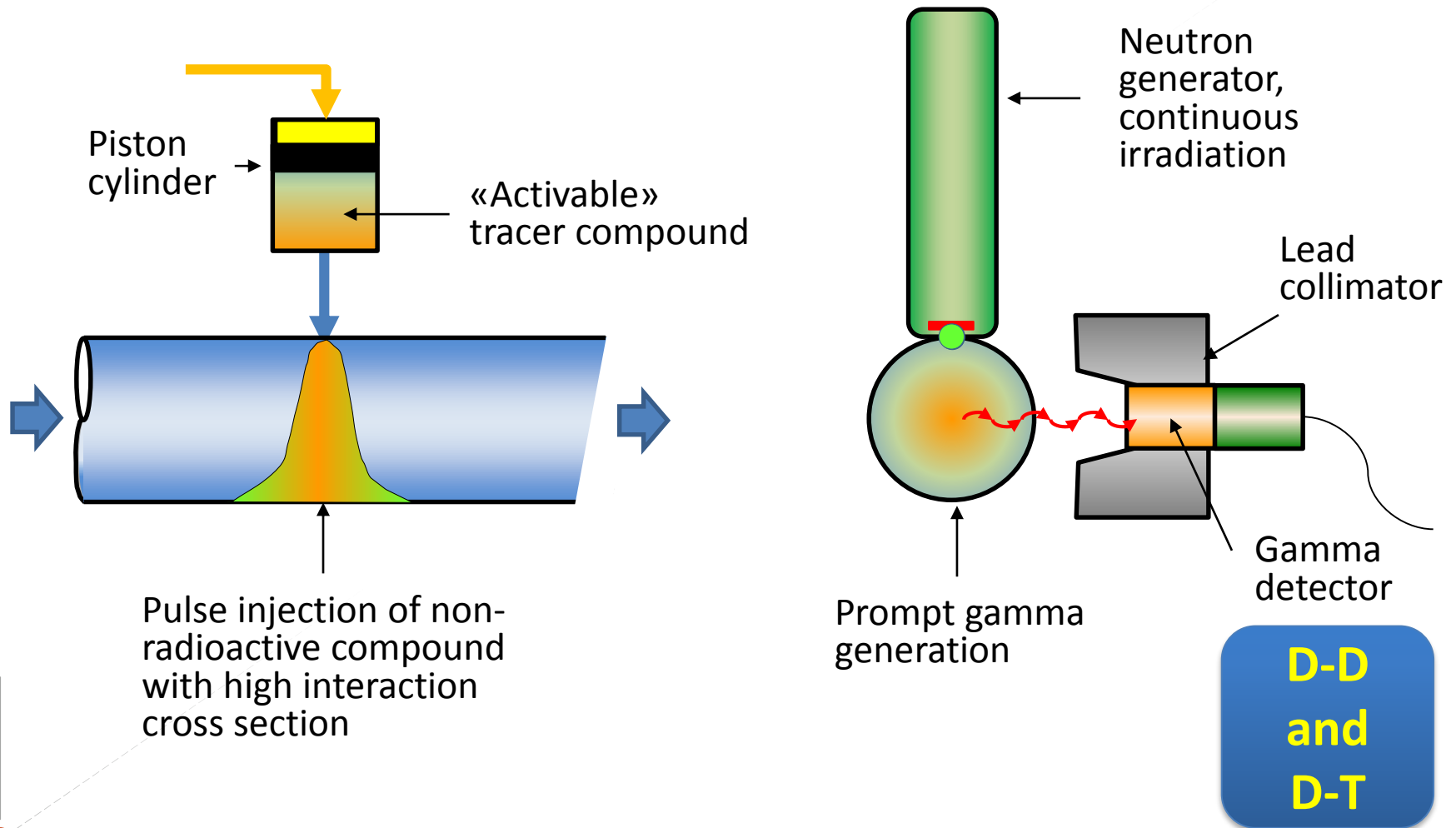


Example - irradiation of water: $^{16}\text{O} + n_{14\text{MeV}} \rightarrow ^{16}\text{N}$ (7.13 s)

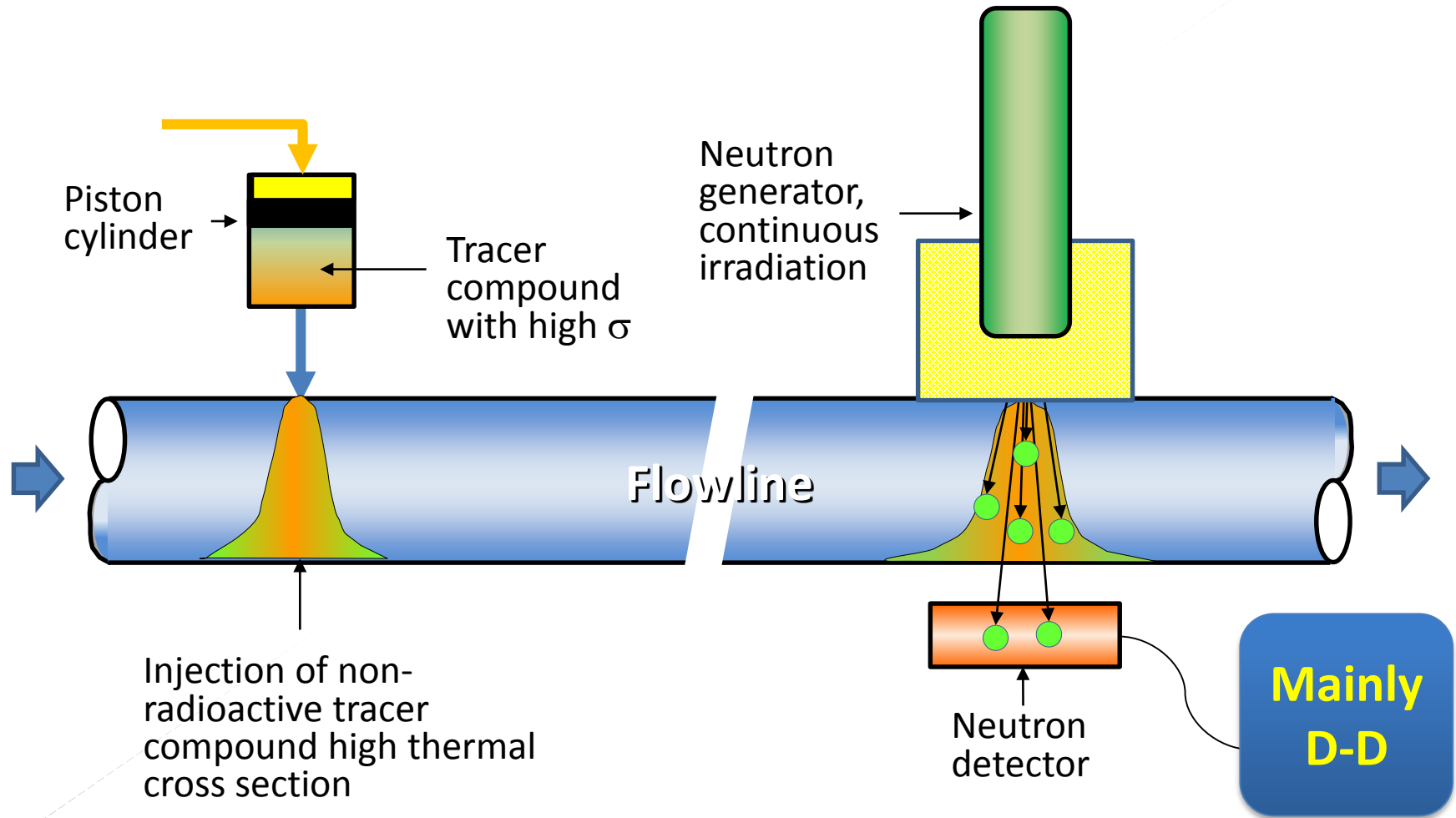
In-line tracer generation by activation of injected non-radioactive compound



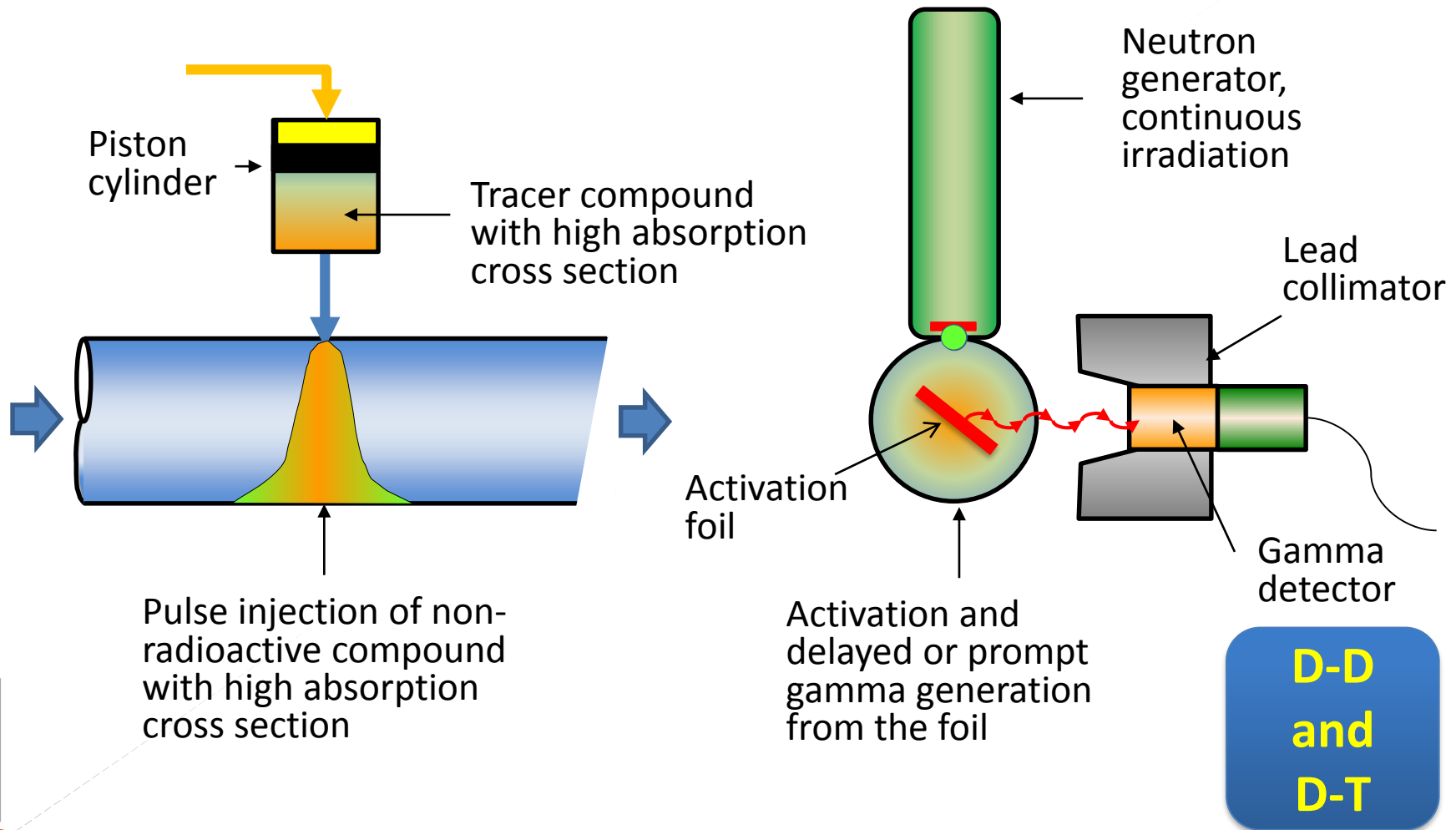
On-line PGNA of injected non-radioactive «tracer» compound



On line detection of injected non-radioactive «tracer» compound by neutron transmission



On-line detection of injected non-radioactive «tracer» compound by activation foil method



Summing up

- Availability of small transportable neutron generators makes possible, in principle, mass flow studies (RTD experiments) to be carried out on «remote» locations
- A number of neutron-based methods are possible, as outlined in the previous picture frames.
- None of these sketched methods have, as of yet, been properly examined and developed and must be regarded as «emerging technology».
- A major obstacle for further method development and general dissemination is probably the up-front investment cost.
- Major laboratories/industries should possibly lead the way and support method development to exploit the